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	REV	ECM NUMBER	CHG BY	PART NUMBER	MAKE FROM	MOEN COLOR	MOEN SPEC	LOGO MARKING	KAC0471BLKSERIES		
	-	700000005812	LIN, JEFF	KAC0471BLK	SEE NOTE 2	ROCK BLACK	AASS 24H, GRADE 10	ES-180	DATA SHEET 1 OF 1		
									SERIES CHANGE BY		VER
									JLIN4		1
C									SERIES ECM NO.		700000005812
B											
A											

"DO NOT SCALE DRAWING"	
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BAR (40CM)	
 <small>MOEN INCORPORATED, 25300 AL MOEN DRIVE NORTH OLMSTED, OH 44070, U S A</small>	
DRAW SIZE	DRAWING NO.
3	KAC0471BLKSERIES

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1.1 THE MAKE FROMS LISTED IN THE TABLE ABOVE REPRESENT THE TYPICAL METHOD OF MANUFACTURE AT MOEN INCORPORATED. A FINISH MAY ALSO BE PROCESSED STARTING FROM ITS RAW MATERIAL FORM. THIS DOES NOT PERMIT THE USE OF ALTERNATE RAW MATERIALS IF THEY ARE NOT EXPLICITLY LISTED ON MOEN DRAWINGS.

1.2 PARTS SHALL MEET APPROVED COSMETIC STANDARDS WHEN INSPECTED PER MOEN COSMETIC STANDARD PROCEDURE 02-05.

1.3 FINAL PART APPEARANCE PER MOEN COLOR DRAWING 104335.

1.4 UNLESS OTHERWISE SPECIFIED, ALL MOEN DRAWING REQUIREMENTS/DEFINITIONS MUST CONFORM TO MOEN ENGINEERING STANDARD ES-195

1.5 UNLESS OTHERWISE SPECIFIED IN THE PPAP DOC QN, BOTH THE VENDOR AND PARTS/ASSEMBLIES MUST CONFORM TO THE REQUIREMENTS OF THE FORTUNE BRANDS GLOBAL PLUMBING GROUP PPAP MANUAL, LATEST REVISION

1.6 UNSPECIFIED PART GEOMETRY PER MOEN 3D PART FILE AND MUST CONFORM WITHIN A BILATERAL PROFILE TOLERANCE OF $\boxed{\text{A}} \boxed{\text{B}} \boxed{\text{C}}$.050

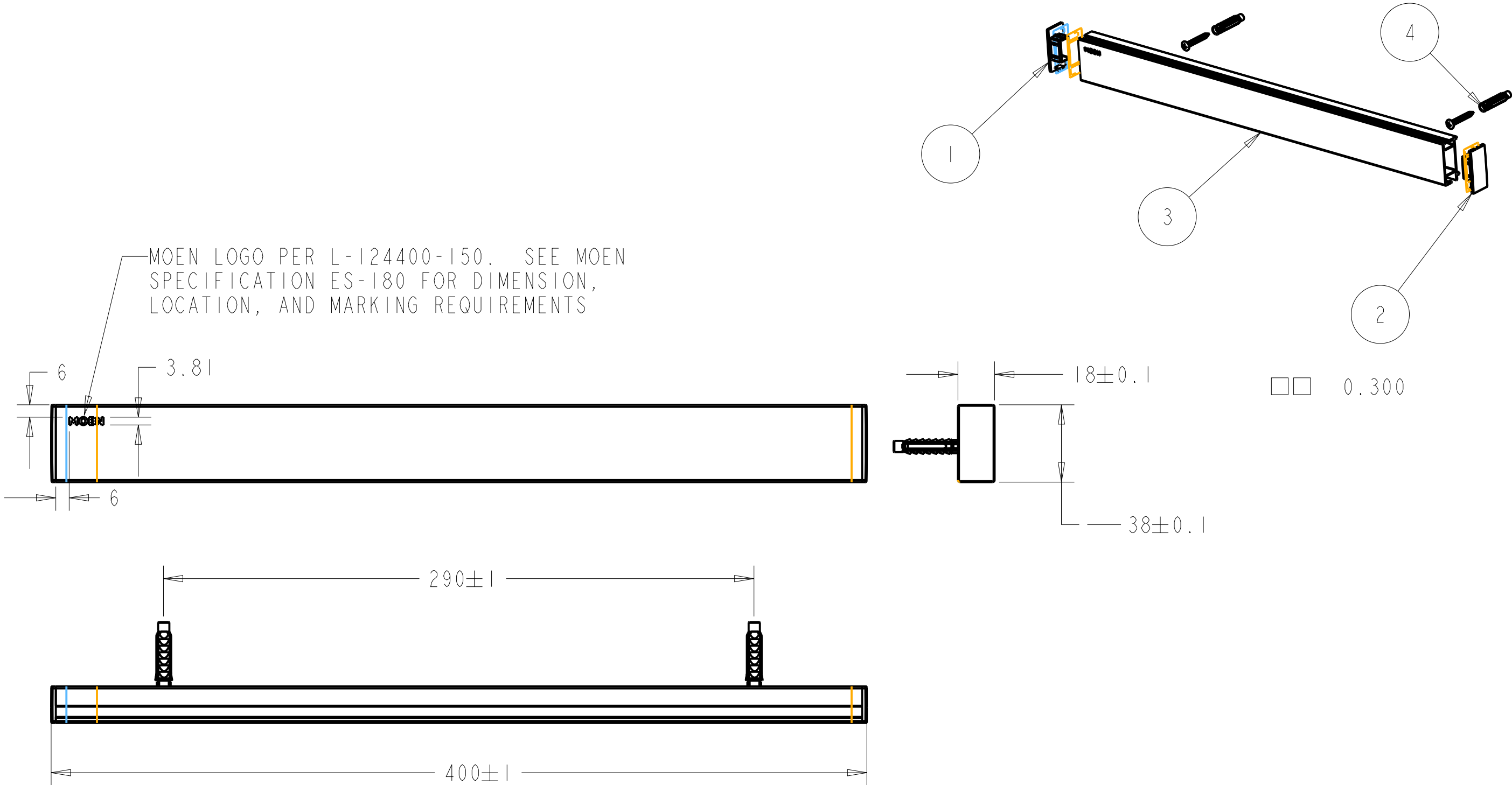
1.7 UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS APPLY TO ALL FINISHES

1.8 TOLERANCED DIMENSIONS REFERENCED BY THIS NOTE APPLY TO CHROME AND CHROME NM FINISHES ONLY. ASSOCIATED MIN OR MAX DIMENSION APPLIES TO ALL OTHER FINISHES

1.9 APPLY TEXTURE TO GEOMETRY AS SHOWN BY TEXTURE ARROWS. APPLIES TO TEXTURED FINISHES

- NOTE:
- 1. MATERIAL: SEE THE TABLE LIST.
 - 2. UNSPECIFIED TOLERANCE OF DIMENSION AS GB/T1804-2000, GRADE IT14
 - 3. UNLESS OTHERWISE SPECIFIED ,ALL THE SHARP EDGES MUST BE FILLETED IN RADII 0.5-1MM
 - 4. NO MELTING LINE ALLOWANCE IN THE APPEARENCE SURFACE
 - 5. PRODUCT MUST COMPLY WITH MOEN Q/ MESN 4 REQUIREMENT

KAC0471BLKSERIES		
SHEET 1 OF 1		
CHANGE BY	VER	
JLIN4	1	



4	YPJBD01_021	ACCESSORIES	2		
3	YK45124	ROD	1	ALUMINUM	SEE TABLE
2	YK403AB	COVER	1	ABS	SEE TABLE
1	YK402AB	COVER	1	ABS	SEE TABLE
ITEM	PN	PART NAME	QTY/SET	MATERIAL	FINISH

"DO NOT SCALE DRAWING"	
UNLESS OTHERWISE SPECIFIED INTERPRET DRAWING PER ASME Y14.5-2009	
VALID ECM NUMBER	700000005812
EST.WEIGHT-gr[lb]	0.000[0.000]
EST.VOLUME-cm³[in³]	0.000[0.000]
EST.SURF-AREA-mm²[in²]	0.000[0.000]
EST.COSM SURF AREA in²	
PROJECT NUMBER	&project_number

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UNITS METRIC [ENGLISH]		DIMENSION CLASSIFICATION 1. CHARACTERISTIC 2. STATISTICAL 3. TOLERANCE		MOEN MOEN GUANGZHOU FAUCET CO. LTD SHANGYUANGANG SHAHE TIANHE GUANGZHOU P. R. CHINA	
DRAWN BY JEFFLIN		APPROVED RAY LIU		DRAWING NO. KAC0471BLKSERIES	
DATE 12-Mar-20		DRAW SIZE A2		SCALE 0.500	